## **DART SERVICE INSTRUCTION**

TO AMEND INSTALLATION INSTRUCTIONS IIN-D350-588 REV. D AND INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D350-588 REV. 0.

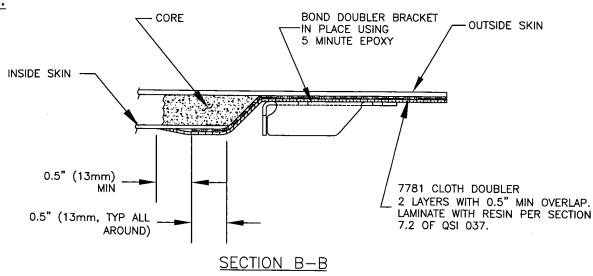
REF TCCA STC SH92-41

FAA STC SH1012NE

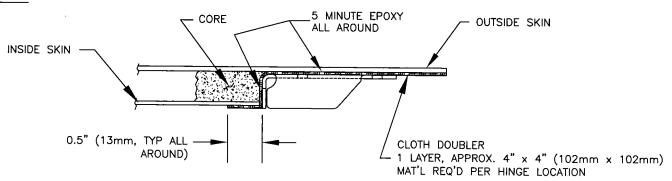
THE PURPOSE OF THIS DSI IS TO RE-DEFINE THE MODIFICATIONS TO THE SKINS AND CORE OF THE AFT DOOR THAT ARE REQUIRED FOR THE INSTALLATION OF THE D2143 AND D2144 DOUBLER BRACKET AS PART OF THE D350-588-011 KIT AS SHOWN IN SHEET 9 SECTION B-B OF IIN-D350-588 REV. D AS WELL AS SHEET 31 SECTION B-B OF ICA-D350-588 REV. D.

UPDATE SECTION B-B TO SHOW THE CORE AND SKINS BEVELED TO CLEAR THE DOUBLER BRACKETS AS FOLLOWS:

## IS:



## WAS:



## SECTION B-B

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

BY: D. SHEPHERD (DE # 02)

DATE: 08.12.08
CERT. NO.: SH92-41
ISSUE NO.: 7

Α	NEW IS	SSUE			AJS	08.12.08	
REV.				DESCRIPTION	BY	DATE	
DESIGN		Α	AJS DART AEROSP		ACE	LTD	
DRAWN		Α	us	HAWKESBURY, ONTARIO, CANADA			
CHECKED		_	4	DRAWING NO.		REV. A	
MFG. APPR.		N/A		DSI 9437	5	SHEET 1 OF 1	
APPROVED		W	$I_J$	TITLE		SCALE	
DE APPR.		<i>•</i>	#	D2143/D2144 INSTALL		NTS	
DATE 08.12.08				COPYRIGHT © 2008 BY DART AEROSPACE LTD  THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS  NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT  WRITTEN PERMISSION FROM DART AEROSPACE LTD.			